

CONTRACT WORK  
ONLY

NAVSHIPREPFAC YOKOSUKA  
LOCAL STANDARD ITEM

FY-00

ITEM NO: 099-07YO  
DATE: 09 JUN 2000  
CATEGORY: II

1. SCOPE:

1.1 Title: Fire Prevention and Housekeeping; accomplish

2. REFERENCES:

- a. NAVSHIPREPFAC Yokosuka Local Standard Items
- b. Occupational Safety and Health Administration (OSHA)  
29 CFR, Part 1915
- c. National Fire Protection Association Standard 51B
- d. National Fire Protection Association Standard 312
- e. National Fire Protection Association Standard 306
- f. NAVSHIPREPFACINST 5100.8, Occupational Safety and  
Health (OSH) Program Manual
- g. S6470-AA-SAF-010, Naval Sea Systems Command Gas Free  
Engineering Program
- h. NAVSHIPREPFAC ltr 5100 Ser 120/0310 of 13 Apr 2000,  
Exception for Maritime Gas Free Engineering Program

3. REQUIREMENTS:

3.1 Comply with the requirements of 2.b through 2.e to determine whether or not an explosive or other dangerous atmosphere exists in spaces and piping aboard the ship, including sewage collection and holding tanks, and then control hot work and entry to those spaces to preclude damage to the ship or injury to personnel.

3.1.1 Provide training for Competent Persons and provide updated training on an annual basis by a Gas Free Engineer in accordance with 2.f and 2.g or under a company certified competent person training program. The length of the initial training class shall be at least 40 hours to a person certified by the Japanese oxygen deficiency and the organic solvent handling

training. Yearly refresher training shall be at least 40 hours to a Competed Person who has not issued more than 10 certificates in a year.

3.1.2 Provide and maintain a functional organization chart showing overall company management of the safety and occupational health, including the assignment of specific responsibility.

3.1.3 Post a copy of the Gas Free Engineer's certificate or Certified Industrial Hygienist's or Competent Person's test/inspection record at each access to the affected space while work in the space is in progress. A copy of the certificate or test/inspection record shall be given to NAVSHIPREPFAC and also be delivered to a location designated by NAVSHIPREPFAC. In the event that the space is found to be Not Safe for Workers/Not Safe for Hot Work, the space shall be posted accordingly and NAVSHIPREPFAC and ship shall be notified immediately.

3.1.3.1 Initial certification of spaces that requires a Certified Gas Free Engineer's certificate, Certified Industrial Hygienist's or Competent Person's test/inspection and subsequent certification made in support of work operations shall be effective for 24 hours or until conditions change which would void the certificate (whichever comes first).

3.1.3.2 Subsequent tests and inspections which continue the space certifications shall be made by a Competent Person to support work operations and shall be effective for 24 hours or until conditions change (affecting the designation for which the spaces were certified), whichever comes first.

3.1.3.3 The 24-hour interval for subsequent tests and inspections made by a Competent Person as described in 3.1.3.2 is not required during non-working periods (not in excess of 72 hours); however, the Competent Person shall accomplish the tests and inspections required on all confined spaces involved, and affected adjacent spaces, before anyone is permitted to enter those spaces, on the next working day. Confined spaces and enclosed spaces and affected adjacent spaces shall be inspected prior to commencing hot work operations on the next working day following the non-working period (not to exceed 72 hours). If the 72-hour non-working period is exceeded, then the certifications in 3.1.3.1 are required.

3.1.4 Tank cleaning personnel shall be trained annually on safety practices to include a discussion of safety information found in Subparts A, B, and Section 1915.152 of Subpart I of 2.b.

3.1.5 Fire watches shall be trained under a company certified training program.

3.1.6 Submit one legible copy of each of the following documents to NAVSHIPREPFAC prior to the accomplishment of work requiring the services identified below.

3.1.6.1 A roster of designated Competent Persons, along with contractor certification that the training in 3.1.1 has been completed within the past year. Updates to the roster each time Competent Persons are added, deleted, or recertified.

3.1.6.2 A list of Competent Person(s) and tank cleaning personnel who will enter or work in confined spaces, including identification of company, badge number, and date training was provided in accordance with 3.1.1 and 3.1.4.

3.1.6.3 A copy of the program to be utilized to train fire watches in the areas identified in 2.b and 2.c, including steps to be taken by the fire watch and hot work operator prior to accomplishment of hot work, proper selection and use of fire extinguishing equipment and other safety equipment, relationship between the fire watch and hot work operator, proper fire reporting procedures and other sounding of fire alarms, and reporting of accidents to the ship's quarterdeck. This training should also include theory and practical (hands-on) fire suppression techniques. This training shall be provided to all newly assigned fire watches, with annual updates provided to personnel. An identification card shall be utilized to identify trained fire watches.

3.1.7 Notify NAVSHIPREPFAC Prior to entry into spaces designated as Immediately Dangerous to Life or Health (IDLH) as defined in Paragraph 1915.11 (b) of 2.b.

3.2 Prior to issuing hot work certificates on a flammable/combustible system, obtain the signature of the ship's Commanding Officer or the designated representative on enclosure (1) of 2.h. Forward a copy of the signed sheet to each NAVSHIPREPFAC surveyor, the Ship Supt and the Damaged Control Assistant (DCA) or Fire Marshal (FM).

3.2.1 This includes hot work which is:

3.2.1.1 Within, on, or immediately adjacent to spaces that contain or have contained combustible or flammable liquids or gases.

3.2.1.2 Within, on, or immediately adjacent to fuel tanks that contain or have last contained fuel.

3.2.2.3 On pipelines, heating coils, pump fittings or other accessories connected to spaces that contain or have last contained fuel.

3.3 Provide a written notice for each job or separate area of hot work aboard ship.

3.3.1 The notice shall state a description of the work to be done, the specific location of the hot work and compartments adjacent to decks, bulkheads, and similar structures upon which hot work is to be accomplished, the time hot work will commence, and current gas-free status of the area, the absence or existence of combustible material in the vicinity of the operation, and if combustible material exists, what action shall be taken to protect the material from fire, the provision and assignment of a fire watch, and the affirmation that conditions at work site (ventilation, temporary lighting, accesses) permit the fire watch to observe all areas where the hot work constitutes a fire hazard.

3.3.2 The notice shall affirm that a suitable, fully-charged fire extinguisher shall be available at the job site and provide for an inspection of the area 30 minutes after completion of the hot work or the cessation of hot work at the job site as the final action to complete the notice if no further fire hazard exists.

3.3.3 The notice shall be signed by a supervisor specifically designated as responsible for coordination of hot work and fire watch requirement.

3.3.4 One copy of each notice shall be given to NAVSHIPREPFAC and one copy to the designated representative of the ship's Commanding Officer where applicable.

3.3.5 The notice to the Commanding Officer's representative shall precede the initiation of the actual hot work in order to permit the Commanding Officer to designate a member of the crew to observe the operation, if desired.

3.3.5.1 Notification of hot work planned Tuesday through Friday shall be delivered to the Commanding Officer's representative at least 30 minutes and not more than 24 hours preceding start of work.

3.3.5.2 Notification of hot work planned over a weekend or Monday following that weekend shall be delivered to the Commanding Officer's representative no later than 0900 on the Friday immediately preceding that weekend.

3.3.5.3 Notification of hot work planned on a federal holiday and on the day following the federal holiday shall be delivered to the Commanding Officer's representative no later than 0900 of the last working day preceding the federal holiday.

3.3.6 The notice shall be effective for 24 hours unless a shorter period is specified in the contract or the gas-free

status of the work area or system requires stopping the work. A new notice is required if work is interrupted due to loss of gas-free status.

3.4 Provide fire watches, trained as outlined in 3.1.6.3, at all affected areas where hot work is being accomplished. Provide fire extinguishing equipment as described in 2.b through 2.d. Fire watches and equipment shall meet the following requirements, as a minimum.

3.4.1 A firewatch(es), other than hot work operator, is required when:

3.4.1.1 Any flame cutting, welding, plasma cutting, arcing and gouging, electric arc welding, thermal spraying or any other hot work which produces sparks or slag that can be dropped or thrown or that causes heat to be transferred through a deck, bulkhead, or overhead to a location not visible to the hot work operator is being done.

3.4.1.2 Combustibles have not been removed or protected from heat conduction or ignition sources.

3.4.1.3 Equipment cannot be protected from falling sparks.

3.4.1.4 Openings in decks, bulkheads or overheads cannot be protected.

3.4.1.5 Ducts and conveyor systems cannot be blanked off, protected or shut down.

3.4.2 Each fire watch attending workers performing hot work shall be equipped with a fully-charged and operable fire extinguisher, and shall remain at the job site for at least 30 minutes after the completion of hot work and until released in accordance with 3.3.2.

3.4.2.1 Each fire watch shall wear an armband marked "Fire Watch" when performing his duty as a fire watch.

3.4.3 Where several workers are performing hot work at one site, the fire watch shall have a clear view of and immediate access to each worker performing hot work.

3.4.3.1 No more than four workers shall be attended by a single fire watch.

3.4.4 In cases in which hot material from hot work may involve more than one level, as in trunks and machinery spaces, a fire watch shall be stationed at each level unless positive means are available to prevent the spread or fall of hot material.

3.4.5 In cases where hot work is to be performed on a bulkhead or deck, combustible material shall be removed from the vicinity of the hot work on the opposite side of the bulkhead, overhead, or deck and a fire watch shall be posted at each location.

3.4.5.1 If multiple blind compartments are involved in any hot work job, fire watches shall be posted simultaneously in each blind area.

3.5 Locate oxygen, acetylene, or gas supply systems off the ship. Manifolds connected to pierside supply systems may be placed on board ships as long as they are located on a weather deck and equipped with a shutoff valve located on the pier. The pierside shutoff valve shall be in addition to the shutoff valve at the inlet to each portable outlet header required by 2.b.

3.5.1 Liquid oxygen (LOX) tanks used for fuel gas/oxygen operations shall be stored to prevent collisions by trucks, forklifts, falling objects, etc.

3.5.2 LOX tanks shall be staged in designated locations on the quay wall/pier to be determined jointly by the contractor/ship/NAVSHIPREPFAC.

3.5.3 When gas cylinders are required on board ship, they shall be located on the weather decks and shall be secured and in an upright position. The number of in-use cylinders shall be limited to those which are required for work in progress and which have pressure regulators connected to the cylinder valves. On board reserve gas cylinders shall not exceed one-half the number of in-use cylinders and shall be located in a remote area of the weather decks.

3.5.4 When not in use, gas cylinders on board shall have valves closed, lines disconnected, protective cover (cap) in place, and shall be secured and in an upright position.

3.5.4.1 Overnight and at the change of shifts, the torch and hose shall be removed from the confined space. Open end fuel gas and oxygen hoses shall be immediately removed from confined spaces when they are disconnected from the torch or other gas consuming device.

3.5.5 Upon completion of oxygen-fuel gas system hook-up, accomplish a pressure drop test in open air to include the torch, hoses, and gages.

3.5.5.1 Apply pressure to the system. Back off pressure by turning off valve supplying gages to the system. If the pressure on the gage drops, a leak in the system exists. If the pressure on the gage does not drop, the system is tight.

3.5.5.2 After applying pressure, wait two or three minutes to ensure pressure does not drop.

3.6 Use fire retardant materials aboard or immediately to the ship, for staging, screening, temporary covers, shelters, deck covering, and ventilation ducts.

3.6.1 Lumber shall be fire retardant in accordance with Category One, Type I of MIL-L-19140. Plywood and staging boards shall be Category 2, Type II of MIL-L-19140, and shall be marked with date of treatment, with exterior surfaces dyed or stained to a blue to blue green color range.

3.6.2 Storage of material aboard ship shall be limited to that which is required for work in progress. Material, including that stowed in bins that are placed and held temporarily on hangar decks, well decks, or tank decks shall not exceed eight feet in height. A 20-foot-wide lane shall be maintained the length of hangar decks to act as a fire break. Material shall occupy a deck space not to exceed 25-feet by 25-feet with adjacent six-foot-wide aisles on each side for ready hose line access.

3.6.3 Prior to bringing equipment or working material aboard ship, its crating and packing shall be removed. If the equipment or material may be damaged during handling, the crating and packing shall be removed immediately after the equipment or working material is brought aboard and taken ashore for disposal.

3.6.4 Trailers placed aboard the ship shall be equipped with an automatic or manual sprinkler system designed to provide 0.1 GPM per square foot of floor area and an audible alarm that will sound when sprinkler system is activated. Tool issue shacks or other walk-in enclosures placed aboard the ship shall be constructed of fire retardant material, provided with at least one fire extinguisher of appropriate size and class at each access. The enclosure shall be supported at least 10 inches above the deck.

3.6.4.1 Smoke alarms shall be installed in enclosures and shall be audible outside the enclosures.

3.6.5 Temporary lights shall have three-conductor cable, guard or shield, hook, and lamp holder. Exposed non-current-carrying metal parts of the fixture shall be grounded either through a third wire in the cable containing the current conductors, or through a separate wire which is grounded at the fixture's voltage source.

3.6.6 Flammable liquids with a minimum flash point of 150 degrees Fahrenheit or less, including degreasers, solvents, and fuels shall be kept in safety cans when not in actual use or when left unattended. These liquids shall be limited to one day's supply for on board use.



3.6.7 Fueling of vehicles or transfer of fuel between containers shall be accomplished at designated sites on weather decks. Notify ship's Officer of the Deck prior to the fueling or transfer operation.

3.6.7.1 Provide a minimum of two dry chemical portable extinguisher, each with a Underwriters Laboratory rating of at least 60-B:C or Japanese rating of at least Type 20, at fueling site.

3.6.8 Rigging of hoses, welding leads, and temporary lights shall be kept clear of the decks on temporary trees or brackets and be arranged to minimize tripping and other safety hazards and to allow free access through doors, hatches, and passageways.

3.7 Accomplish temporary accesses requirements as follows:

3.7.1 Temporary access cuts may be made in fire zone boundaries provided they are equipped with fume-tight steel closures when installed. Boundary degradation by use of temporary access cuts or passage of service lines shall be permitted only upon granting of a written waiver by NAVSHIPREPFAC, in conjunction with the ship's designated representative, for a limited time. Submit four legible copies of a record of boundary openings and their locations to NAVSHIPREPFAC and one additional copy to the ship's designated representative. Resubmit boundary opening data when any changes, additions, or deletions of boundary openings occur.

3.7.1.1 Accomplish the requirements of 099-05YO of 2.a.

3.7.2 Ensure at least one unobstructed access on ships designed with three or less accesses to each main and auxiliary machine space and at least two unobstructed accesses on ships designed with four or more accesses to each main and auxiliary machinery space.

3.8 Accomplish a fire prevention and housekeeping inspection on a daily basis whenever work is in progress. The inspection shall be made jointly with NAVSHIPREPFAC and the designated representative of the ship's Commanding Officer. A written report of the discrepancies and corrective action to be taken shall be prepared by the contractor and copies distributed to NAVSHIPREPFAC and the ship's Commanding Officer within four hours after completion of the inspection.

3.9 Determine fire zone boundaries as follows:

3.9.1 NAVSHIPREPFAC, Ship's Force, and the contractor shall establish fire zone boundaries prior to start of production



work.

3.9.1.1 Existing transverse watertight, airtight, and fume-tight bulkheads shall be used as fire zone boundaries on ships built prior to the requirements for fire zones.

3.9.1.2 For ships having fire zones by design, the designated bulkheads shall be used as fire zones.

3.9.2 Fire zone boundaries shall be continuous through the vertical extent of the ship, from the keel up to the highest weather deck, excluding the superstructure.

3.9.2.1 For ships that have established fire zone boundaries that run from keel up through the superstructure, the fire zone boundaries as depicted on the ship's damage control diagrams shall be observed.

3.9.2.2 On aircraft carriers, provide for closing of hangar division doors in case of fire in the event division doors being repaired by the contractor are mechanically inoperative. As a minimum, rig chain falls to manually close doors in the event of fire. Exceptions shall be permitted only upon execution of a written waiver approved by NAVSHIPREPFAC.

3.9.3 Ships under 600 feet in length shall have a minimum of two fire zone boundaries. Ships 600 feet and over in length shall have a minimum of three fire zone boundaries.

3.9.4 Indicate each fire zone by installing a sign adjacent to each entrance.

3.9.5 Service line(s) shall not be run through fire zone boundaries unless quick disconnects are installed in temporary service lines within 10 feet of at the opening, door or closure. The quick disconnects shall be marked with international orange tape and all service line(s) must be able to be secured and pulled back within three minutes. Fuel gas/oxygen/compressed gas hoses, steam lines, high pressure hoses (above 90 PSI), or hoses carrying hazardous/toxic/flammable materials shall not be run through fire zone boundaries unless expressly authorized in writing by NAVSHIPREPFAC. Hose numbers or sizes shall not restrict free and easy access or closure of fire zone boundary doors.

3.10 Report verbally each accident/fire occurring on the ship involving contractor/subcontractor personnel to NAVSHIPREPFAC as soon as management becomes aware of such an event.

3.10.1 Provide a formal written report of the event to NAVSHIPREPFAC within 24 hours of each accident requiring medical treatment, and each fire. The written report shall contain the name and ID number of each injured person, date and time of

accident /fire, extent of each personal injury or property damage, contractor/subcontractor name, Job Order, type of accident/fire, location of event (ship name and hull number , space, compartment), and a brief description of the event including occurrences leading up to the accident/fire.

4. NOTES:

4.1 Recognizing a conflict between the definition of hot work in 2.d and 2.g, in instances where certification is required by a Gas Free Engineer, the decision of the Gas Free Engineer will prevail.

4.2 NAVSHIPPREPFAC Occupational Safety and Health Office, Code 120 may advise the contractor for the competent person and fire watch training programs by providing a training guide as requested.

4.3 The term "fuel" includes gasoline, aviation gas, JP-4, JP-5, Diesel Fuel Marine (DFM) and kerosene or similar volatile material including crude oil rust inhibitors or coatings with a flash point at or below 150 degree Fahrenheit.